



Kannappa Forgings

*Manufacture & Supply of Forged
Components for Automotive and Valve Industries*

www.kannappaforgings.com

- ✓ Automotive Industries
- ✓ Steam & Hot Water System
- ✓ Aerospace & Agriculture
- ✓ Cutting Tools
- ✓ Valve Industries
- ✓ Fluid Control Products



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ABOUT US

Founded in 1987 by Mr. K.N. Meenakshi Sundaram and Mr. R. Karupiah, Kannappa Forgings was built with a strong vision to achieve excellence and a mission to deliver world-class forging solutions. Over the past few decades, we have grown into a trusted name in the forging industry, consistently expanding our capabilities to meet the evolving demands of our customers.

WHY CHOOSE US?

- *38+ years of unmatched quality & precision.*
- *On-time delivery with long term reliability*
- *Customized end to end solutions*
- *Skilled & experienced professionals*

MISSION

To be a globally trusted leader in forging through quality, innovation, and customer focus.

To forge world - class components that power industries globally through advance manufacturing and sustainable practices for a stronger future

QUALITY POLICY

We are committed to manufacture of Forged Components meeting customer requirements and achieve total customer satisfaction in terms of quality, delivery and new development of products through continuous improvement in relevant processes and monitoring of quality objectives.



PRODUCT & SERVICES

- *Kannappa Forgings specializes in Closed Die Forgings (0.20–25.0 kg) and Open Die Forgings (up to 40 kg). With a capacity of 1.5 lakh parts/month, we ensure a steady supply of high-quality forged components.*
- *We have a battery of three hammers with capacities ranging from 0.75 T to 2.0 T*
- *We have two Mechanical Type Screw Presses with ranging 150T and 200 T*
- *We have two Induction Billet Heater with Ranging 150 Kw and 300 KW*

DESIGN CAPABILITIES

- *Equipped with in-house tool rooms.*
- *We have capability to machine die blocks up to 1m in length.*
- *Producing up to 50 new part numbers and 324 re-sinks annually. This, along with our many other technologies, ensures that we exceed your every expectation.*

MATERIAL WE FORGE

- *Low Carbon Steel*
- *Medium Carbon Steel*
- *Micro Alloy Steel*
- *Alloy Steel*
- *Stainless Steel*



HEAT TREATMENT

We are equipped with four advanced batch-type heat treatment furnaces with load capacities ranging from 300 kg to 2000 kgs / batch. These furnaces are designed to deliver precise and consistent thermal processing, ensuring optimal metallurgical properties across a variety of materials and components.

Key Features

- *Capable of operating temperatures up to 1150°C, enabling a wide range of heat treatment processes.*
- *Normalizing , Hardening and Tempering, Annealing, Controlled Cooling*

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CERTIFICATION



Our manufacturing and quality systems are backed by internationally recognized certifications and third-party approvals, including:

- **ISO 9001:2015** – Quality Management System (QMS) Certified By TUVINDIA
- **Pressure Equipment Directive 2014/68/EU** - Certified By TUVINDIA
- **Pressure Equipment Directive AD 2000 MERKBLATT – W0** - Certified By TUVINDIA
- **Indian Boiler Regulation (IBR)** – Approved as a Well-Known Forge Shop – Certified by Central Boiler Board

OUR PRODUCTS



OUR CONTACT:

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